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Safety Data Sheet

Section1 : Chemical Product and Company Identification

(a) Product identifier used on the label

Product : RICOH Garment Ink Cartridge Yellow Ri 1000 Type G1

Name

(b) Other means of identification

SDS Number : 342519

(c) Recommended use of the chemical and restrictions on use

General : The image formation of printing machine

Use

(d) Name, address, and telephone number of the chemical manufacturer, importer, or other responsible

Company Name : Ricoh USA, Inc

Department : Environmental Sustainability and Product Compliance

Address : 5 Dedrick Place West Caldwell, NJ 07006 USA

(e) Emergency phone number.

Telephone : 1-973-882-2000 or 1-973-882-5218 (For product information) or

Number 1-800-336-6737 (for emergencies)

Telefax : 1-973-882-3959

Number

E-mail : environmentinfo@ricoh-usa.com



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Section2 : Hazards Identification

Classification

	EXPLOSIVES	Classification not possible
	FLAMMABLE GASES	Not Applicable
	FLAMMABLE AEROSOLS	Not Applicable
	OXIDIZING GASES	Not Applicable
	GASES UNDER PRESSURE	Not Applicable
	FLAMMABLE LIQUIDS	Classification not possible
	FLAMMABLE SOLIDS	Not Applicable
	SELF-REACTIVE SUBSTANCES AND MIXTURES	Classification not possible
DIVELCAL HAZADD (C)	PYROPHORIC LIQUIDS	Classification not possible
PHYSICAL HAZARD(S)	PYROPHORIC SOLIDS	Not Applicable
	SELF-HEATING SUBSTANCES AND MIXTURES	Classification not possible
	SUBSTANCES AND MIXTURES,	
	WHICH ON CONTACT WITH WATER,	Classification not possible
	EMIT FLAMMABLE GASES	
	OXIDIZING LIQUIDS	Classification not possible
	OXIDIZING SOLIDS	Not Applicable
	ORGANIC PEROXIDES	Classification not possible
	CORROSIVE TO METALS	Classification not possible
HEALTH HAZARD(S)	ACUTE TOXICITY (ORAL)	Not Classified
	ACUTE TOXICITY (DERMAL)	Classification not possible
	ACUTE TOXICITY	Not Applicable
	(INHALATION - GAS)	
	ACUTE TOXICITY	Not Applicable
	(INHALATION - VAPOUR)	

	ACUTE TOXICITY (INHALATION - DUST AND MIST)	Not Applicable
	SKIN CORROSION/IRRITATION	Not Classified
	SERIOUS EYE DAMAGE/EYE	Classification not possible
	IRRITATION	
	RESPIRATORY SENSITIZER	Classification not possible
	SKIN SENSITIZER	Not Classified
	GERM CELL MUTAGENICITY	Classification not possible
	CARCINOGENICITY	Classification not possible
	TOXIC TO REPRODUCTION	Classification not possible
	TARGET ORGAN SYSTEMIC	
	TOXICITY FOLLOWING SINGLE	Classification not possible
	EXPOSURE	
	TARGET ORGAN SYSTEMIC	
	TOXICITY FOLLOWING REPEAT	2
	EXPOSURE	
	ASPIRATION HAZARD	Classification not possible
ENVIRONMENTSL HAZARD(S)	ACUTE HAZARDS TO	Not Classified
	THE AQUATIC ENVIRONMENT	
	CHRONIC HAZARDS TO	Classification not possible
	THE AQUATIC ENVIRONMENT	
	HAZARDOUS TO THE OZONE LAYER	Classification not possible



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Label element

	Health hazard
Pictogram:	
Signal word(s):	Warning
Hazard	
statement(s):	May cause damage to organs through prolonged or repeated exposure
Precautionary	
statement(s)	
	Do not breathe dust/fume/gas/mist/vapours/spray.
[Prevention]	
[Response	
1	Get medical advice/attention if you feel unwell.
[Storage]	Not applicable
[Disposal]	Dispose of contents/container in accordance with
	local/regional/national/international regulations.

Specific Hazards

There are no significant hazards expected with intended use.



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${\tt Section 3: Composition, Information on Ingredients}$

Ingredients	Contents
CAS No./Chemical name	(%)
107-21-1	1-10
Ethylene glycol	
Confidential	<5
Additive agents	
Confidential	20-30
Humectant	
616-45-5	1-5
2-Pyrrolidone	
7732-18-5	60-80
Water	



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Section4: First Aid Measures

(a) Necessary measures

Inhalation:

Remove from exposure into fresh air if symptoms are experienced. Seek medical advice.

Skin Contact :

Wash thoroughly with soapy water.

Eye Contact :

Flush with a large amount of water until particles are removed. Seek medical advice.

Ingestion:

If swallowed, rinse mouth, do not induce vomiting. / If necessary, seek medical advice.

(b) Most important symptoms/effects, acute and delayed.

Not applicable

(c) Indication of immediate medical attention and special treatment needed.

Immediate Medical Attention:

Immediate medical attention is not required.

Section5 : Fire Fighting Measures

(a) Suitable (and unsuitable) extinguishing media.

Extinguishing Media to Avoid:

Not applicable

(b) Specific hazards arising from the chemical (e.g., nature of any hazardous combustion products).

Specific Hazards:

Not applicable

(c) Special protective equipment and precautions for fire-fighters.

Fire-Fighting Instructions / Specific Method:

No special fire protecting method is required. Sprinkling or fire extinguishers can be used.

Protection of Firefighters:

Wear globves, glasses, s mask if nedessary.

Section6 : Accidental Release Measures

(a) Personal precautions, protective equipment, and emergency procedures.

Personal Precautions:

Take off contaminated clothing and launder or dry-clean before wear again.

Environment Precautions:

Do not flush into sewers or watercourses.

(b) Methods and materials for containment and cleaning up.

Methods for Cleaning Up:

When spilt, wipe off with paper or cloth.

Section7: Handling and Storage

(a) Precautions for safe handling.

Handling:

Technical Measures/Precautions

Not applicable

Safe Handling Advice

Keep away from heat, flame or spark. Do not dismantle cartridge.

(b) Conditions for safe storage, including any incompatibilities.

Storage:

```
Technical Measures
```

Not applicable

Storage Conditions

Keep out of reach of children.

For the sake of quality, store in dry and well-ventilated area it should not exceed 35 degrees centigrade for a long time and avoid direct sunlight.

Packaging material

Not applicable

Specific Use(s):

The Image Formation of Printing Machine or Copier.

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Section8 : Exposure Controls/Personal Protection

(a) OSHA permissible exposure limit (PEL), American Conference of Governmental Industrial Hygienists (ACGIH)

Threshold Limit Value (TLV), and any other exposure limit

Control Parameters

Exposure Limit Value (I)

USA OSHA PEL (TWA) : Not applicable

ACGIH TLV (TWA) : Not applicable

DFG MAK : Not applicable

Personal Protection

(b) Appropriate engineering controls.

Technical measures:

Use adequate ventilation. None required with intended use.

(c) Individual protection measures, such as personal protective equipment.

Respiratory Protections (Specify Type)

None required in normal use.

Eye Protection

Put on goggles if necessary.

Protective Gloves

Use vinyl or rubber gloves if necessary.

Protective Clothing or Equipment

Wear chemical-resistant apron or other impervious clothing if necessary.

Hygiene Measures

Wash hands after handling.

Section9: Physical and Chemical Properties

(a) Appearance (physical state, color, etc.)

```
Form
                   : Liquid
  Colour
                   : Yellow
                (b:acrylic-like
                0(
                do
                r
                (c:Not available
                0(
                do
                r
                th
                re
                sh
                ol
                d
Hq(b)
                  : 8-10
                                          Measuring Temp (degrees centigrade) : 25
                (e)Melting
                                  : Not available
                point/freezing
                point
                   (degrees
                centigrade)
(f)Initial boiling
                               and: Not available
                       point
boiling range
```

Physical state : Liquid

```
(g:Not available
               )F
               1a
               sh
               ро
               in
               t
(h) Evaporation Rate (Butyl
                           :Not available
Acetate = 1)
(i)Flammability
                      :Not flammable
(solid, gas)
(j)Upper/lower flammability or
                                      : Upper Not applicable Lower Not applicable
explosive limits
(k) Vapor Pressure (Pa) : Not available
(1) Vapor Density
                      : Not available
(AIR=1)
(m) Relative density
                    : 1.1
(n) Solubility (ies)
                                   dispersible
                  Water
               Solubility (g/L)
(o)Partition coefficient: n-
                                  : Not available
octanol/water
(p) Auto-ignition
                         : Not available
temperature
(q) Decomposition temperature (degrees
                                      : Not available
centigrade)
```

(r) Viscosity Approx. 0. 011 Measuring Temp (degrees centigrade) : 25 $(\text{Pa} \cdot \text{s})$:



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Section10: Stability and Reactivity

Section11: Toxicological Information

Decomposition products will not occur.

(a) Information on the likely routes of exposure (inhalation, ingestion, skin and eye contact)

ingestion, skin, inhalation, eye contact

- (b) Symptoms related to the physical, chemical and toxicological characteristics Not available.
- (c)Delayed and immediate effects and also chronic effects from short- and long-term exposure

Not available.

Acute Toxicity

Acute Oral Toxicity (LD50) :

```
5000 or over [mg/kg] (Rat) (OECD TG423)
       Acute Dermal Toxicity :
                              Not available
       Acute Inhalation Toxicity :
       Not available
      Local effects
        Acute Skin Irritation(PII) :
                              1.0 or below (Rabbit) (OECD TG404)
        Acute Eye Irritation:
                              Not available
      Sensitization
        Acute Allergenic Effects:
       Non-skinsensitive (Mouse) (OECD TG429)
    Mutagenicity
                           : Negative (Ames test)
    Reproduction Toxicity : Does not contain substances listed as hazardous to reproductive health.
                           :Not available.
    Teratogenic
  (d) Numerical measures of toxicity (such as acute toxicity estimates)
     Not available
  (e)Whether the hazardous chemical is listed in the National Toxicology Program (NTP)
     Report on Carcinogens (latest edition) or has been found to be a potential carcinogen
      in the International Agency for Research on Cancer (IARC) Monographs (latest edition), or
by OSHA.
                           This product does not contain the carcinogenic substances which are listed in
                           IARC.
               Section12: Ecological Information
```

Mobility : No data are available on the adverse effect one environment.

Persistence/Degradabil : Not available

Bioaccumulation : Not available

Ecotoxicity

Acute Toxicity for Fish :>100 mg/lmg/l/96 hr

(LC50)

Acute Toxicity for Daphnia $\Rightarrow 100 \text{mg/lmg/l/48hr}$

(EC50)

Algae Inhibition Test (IC50) :>100 mg/lmg/l/72hr



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Section13 : Disposal Consideration

General information:

Dispose of waste and residues in accordance with local authority requirements Disposal methods:

Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal. Confirm disposal procedures with local regulations.

Precautions

Not available

Section14: Transport Information

International Regulations

Land Transport

RID/ADR : Not applicable

DOT 49 CFR : Not applicable

ADNR : Not applicable

Sea Transport

IMDG Code : Not applicable

Air Transport

ICAO-TI/IATA-DGR : Not applicable

UN Number : Not applicable
Class : Not applicable

Specific Precautionary Transport Measures and Conditions

Avoid direct sunlight in quality.

Section15: Regulatory Information

Regulations

```
US Information
 Information on the label: Required
 TSCA (Toxic Substances Control Act) :
       This product complies with all applicable rules and regulations under TSCA.
 SARA (Superfund Amendments and Reauthorization Act) Title III
 313 Reportable Ingredients : Regulated
 California Proposition 65: Not regulated
Canada Information
 WHMIS Controlled product : Not a controlled product
EU Information
 Information on the label ((EC) No. 1272/2008))
  Symbol & Indication : Not required
  R-Phrase : Not required
  S-Phrase: Not required
 (EU) No. 1907/2006 Annex XVII
  This product complies with applicable rules and regulations under (EU) No. 1907/2006 Annex
  XII
```

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Section16: Other Information

Explanation of Hazardous Materials Identification System [HMIS]& National Fire Protection Association [NFPA] Hazard Rating Systems:

Both the HMIS and NFPA systems use number from "0" to "4" to show the degree of hazard in an uncontrolled situation:

0=Minimum Hazard 1=Slight Hazard 2=Moderate Hazard 3=Serious Hazard 4=Severe Hazard Colors may also be used in both systems:

Blue=Health Hazard **Red=**Fire Hazard **Yellow=**Reactivity Hazard **White=**Indicate a special hazard

HMIS will specify any Personal Protective Equipment regired [PPE],

NFPA will specify OX(oxidizer), Acid(acid), ALK(Alkali), COR(Corrosive), W(use no water), xx(Radioactive).

Literature References:

ANSI Z400.1-1993

ISO 11014-1

Commission Directive 91/155/EEC

IARC (1996) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans,

Vol.65, Printing Process and Printing Inks, Carbon Black and Some Nitro Compounds", Lyon, pp149-261

H. Muhle, B. Bellman, O. Creutzenberg, C. Dasenbrock, H. Emst, R. Kilpper, J. C. MacKenzie,P. Morrow, U. Mohr, S. Takenaka and R. Mermelstein(1991) "Pulmonary Response to Toner uponChronic Inhalation Exposure in Rats" Fundamental and Applied Toxicology 17, pp280-299

IARC (2008) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol. 93"

NIOSH CURRENT INTELLIGENCE BULLETIN "Evaluation of Health Hazard and Recommendation for Occupational Exposure to Titanium Dioxide DRAFT"

ACGIH-TLV : Threshold Limit Values for Chemical Substances and Physical Agents

and Biological Exposure Indices

OSHA Z-Tables : US Department of Labor, 29CFR Part 1910 , Tables Z-1, Z-2, and Z-3

NTP (USA) : US Department of Health and Human Services National Toxicology

Program Annual Report on Carcinogens

DFG-MAK (GER) : DFG List of MAK and BAT Value

Symbol (EC) : Regulation (EC) No. 1272/2008 91/155/ EEC : EU Directive 91/155/ EEC

CLP (EC) No. 1272/2008 : Regulation (EC) No. 1272/2008 of the European Parliamant and of the

Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directive 67/548/EEC and 1999/45/EC, and amending Regulation

(EC) No. 1907/2006

(EC) No. 689/2008 : EU. Regulation EC No. 689/2008, Annex 1

WHMIS Controlled : Canada Workplace Hazardous Information System

product

OELs-TWA (Australia) : Guidance Note on the Interpretation of Exposure Standards for

Atmospheric Contaminants in the Occupational Environment [NOHSC:

3008 (1995)]

Abbreviations:

OSHA PEL PEL (Permissible Exposure Limit) under Occupational Safety and Health Act

ACGIH-TLV TLV (Threshold Limit Values) under American Conference of Governmental

Industrial Hygienists

REACH EC)No.1907/2006:Council Regulation concerning the Registration, Evaluation,

Authorization and Restriction of Chemicals

SVHC Substances of Very High Concern
ECHA The European Chemicals Agency

DFG-MAK MAK (Maximale Arbeitsplatz Konzentrationen) by Deutsche Forschungs

Gemeinschaft

RoHS Restriction of the use of certain Hazardous Substances in Electrical and

Electronic Equipment

TWA Time Weighted Average

IARC International Agency for Research on Cancer

NTP National Toxicology Program

WHMIS Workplace Hazardous Information System

NOHSC National Occupational Health and Safety Commission Act 1985

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