Date Prepared : Aug/24/2018 Date Modified : Aug/24/2018 Date Printed : March/25/2019



Safety Data Sheet

Section1 : Chemical Product and Company Identification

(a) Product identifier used on the label

Product : RICOH Garment Ink Cartridge White 1 Ri 1000 Type G1

Name

(b) Other means of identification

SDS Number : 342520

(c) Recommended use of the chemical and restrictions on use

General : The image formation of printing machine or copier.

Use

(d) Name, address, and telephone number of the chemical manufacturer, importer, or other responsible

Company Name : Ricoh USA, Inc

Department : Environmental Sustainability and Product Compliance

Address : 5 Dedrick Place West Caldwell, NJ 07006 USA

(e) Emergency phone number.

Telephone : 1-973-882-2000 or 1-973-882-5218 (For product information) or

Number 1-800-336-6737 (for emergencies)

Telefax : 1-973-882-3959

Number

E-mail : environmentinfo@ricoh-usa.com





342520

Date Prepared : Aug/24/2018 Date Modified : Aug/24/2018 Date Printed :

March/25/2019

Section2 : Hazards Identification

Classification

	EXPLOSIVES	Classification not possible
	FLAMMABLE GASES	Not Applicable
	FLAMMABLE AEROSOLS	Not Applicable
	OXIDIZING GASES	Not Applicable
	GASES UNDER PRESSURE	Not Applicable
	FLAMMABLE LIQUIDS	Not Classified
	FLAMMABLE SOLIDS	Not Applicable
	SELF-REACTIVE SUBSTANCES AND	Classification not possible
	MIXTURES	
DIIVCICAL HAZADD (C)	PYROPHORIC LIQUIDS	Not Classified
PHYSICAL HAZARD(S)	PYROPHORIC SOLIDS	Not Applicable
	SELF-HEATING SUBSTANCES AND	Classification not possible
	MIXTURES	
	SUBSTANCES AND MIXTURES,	
	WHICH ON CONTACT WITH WATER,	Not Classified
	EMIT FLAMMABLE GASES	
	OXIDIZING LIQUIDS	Classification not possible
	OXIDIZING SOLIDS	Not Applicable
	ORGANIC PEROXIDES	Not Applicable
	CORROSIVE TO METALS	Classification not possible
HEALTH HAZARD(S)	ACUTE TOXICITY(ORAL)	Classification not possible
	ACUTE TOXICITY (DERMAL)	Classification not possible
	ACUTE TOXICITY	Not Applicable
	(INHALATION - GAS)	

	ACUTE TOVICITY		
	ACUTE TOXICITY	Not Applicable	
	(INHALATION - VAPOUR)		
	ACUTE TOXICITY	Not Applicable	
	(INHALATION - DUST AND MIST)		
	SKIN CORROSION/IRRITATION	Not Classified	
	SERIOUS EYE DAMAGE/EYE	Classification not possible	
	IRRITATION		
	RESPIRATORY SENSITIZER	Classification not possible	
	SKIN SENSITIZER	Not Classified	
	GERM CELL MUTAGENICITY	Classification not possible	
	CARCINOGENICITY	Classification not possible	
	TOXIC TO REPRODUCTION	Classification not possible	
	TARGET ORGAN SYSTEMIC		
	TOXICITY FOLLOWING SINGLE	Classification not possible	
	EXPOSURE		
	TARGET ORGAN SYSTEMIC		
	TOXICITY FOLLOWING REPEAT	2	
	EXPOSURE		
	ASPIRATION HAZARD	Classification not possible	
ENVIRONMENTSL HAZARD(S)	ACUTE HAZARDS TO	Classification not possible	
	THE AQUATIC ENVIRONMENT		
	CHRONIC HAZARDS TO		
	THE AQUATIC ENVIRONMENT	Classification not possible	
	HAZARDOUS TO THE OZONE LAYER	Classification not possible	



Date Prepared : Aug/24/2018 Date Modified : Aug/24/2018 Date Printed : :

March/25/2019

Label element

	Health hazard
Pictogram:	
Signal word(s):	Warning
Hazard	
statement(s):	May cause damage to organs through prolonged or repeated exposure
Precautionary	
statement(s)	
	Do not breathe dust/fume/gas/mist/vapours/spray.
[Prevention]	
[Response	
1	Get medical advice/attention if you feel unwell.
[Storage]	Not applicable
[Disposal]	Dispose of contents/container in accordance with local/regional/national/international regulations.

Specific Hazards

There are no significant hazards expected with intended use.

 $Product \ Name \ : \ RICOH \ Garment \ Ink \ Cartridge \ White \ 1 \ Ri \ 1000 \ Type \ G1 \qquad SDS \ Number \ : \ 342520$



 ${\tt Date\ Prepared\ :\ Aug/24/2018\ Date\ Modified\ :\ Aug/24/2018\ Date\ Printed\ :\ March/25/2019}$

${\tt Section 3: Composition, Information on Ingredients}$

Ingredients	Contents
CAS No./Chemical name	(%)
107-21-1	1-10
Glycol	
13463-67-7	10-20
Titanium dioxide	
confidential	30-70
0thers	



Date Prepared : Aug/24/2018 Date Modified : Aug/24/2018 Date Printed : March/25/2019

Section4: First Aid Measures

(a) Necessary measures

Inhalation:

Remove from exposure into fresh air if symptoms are experienced. Seek medical advice.

Skin Contact:

Wash thoroughly with soapy water.

Eye Contact :

Flush with a large amount of water until particles are removed. Seek medical advice.

Ingestion:

Wash thoroughly with soapy water.

(b) Most important symptoms/effects, acute and delayed.

Not applicable

(c) Indication of immediate medical attention and special treatment needed.

Immediate Medical Attention:

Immediate medical attention is not required.

Section5: Fire Fighting Measures

(a) Suitable (and unsuitable) extinguishing media.

Extinguishing Media to Avoid:

Not applicable

(b) Specific hazards arising from the chemical (e.g., nature of any hazardous combustion products).

Specific Hazards:

Not applicable

(c) Special protective equipment and precautions for fire-fighters.

Fire-Fighting Instructions / Specific Method:

No special fire protecting method is required. Sprinkling or fire extinguishers can be used.

Protection of Firefighters:

Wear gloves, glasses, a mask if necessary.

Section6 : Accidental Release Measures

(a) Personal precautions, protective equipment, and emergency procedures.

Personal Precautions:

Take off dirty clothes and wash them or have them dry-cleaned before wearing again.

Environment Precautions:

Do not flush into sewers or watercourses.

(b) Methods and materials for containment and cleaning up.

Methods for Cleaning Up:

When spilt, wipe off with paper or cloth.

Section7: Handling and Storage

(a) Precautions for safe handling.

Handling:

Technical Measures/Precautions

Not applicable

Safe Handling Advice

Keep away from heat, flame or spark. Do not dismantle cartridge.

(b) Conditions for safe storage, including any incompatibilities.

Storage:

```
Technical Measures
```

Not applicable

Storage Conditions

Keep out of reach of children.

For the sake of quality, store in dry and well-ventilated area it should not exceed 35 degrees centigrade for a long time and avoid direct sunlight.

Packaging material

Not applicable

Specific Use(s):



Date Prepared : Aug/24/2018 Date Modified : Aug/24/2018 Date Printed : March/25/2019

Section8: Exposure Controls/Personal Protection

(a) OSHA permissible exposure limit (PEL), American Conference of Governmental Industrial Hygienists (ACGIH)

Threshold Limit Value (TLV), and any other exposure limit

Control Parameters

Exposure Limit Value (I)

USA OSHA PEL (TWA) : Not applicable

ACGIH TLV (TWA) : Not applicable

DFG MAK : Not applicable

Personal Protection

(b) Appropriate engineering controls.

Technical measures:

Use adequate ventilation. None required with intended use.

(c) Individual protection measures, such as personal protective equipment.

Respiratory Protections (Specify Type)

None required in normal use.

Eye Protection

Put on goggles if necessary.

Protective Gloves

Use vinyl or rubber gloves if necessary.

Protective Clothing or Equipment

Wear chemical-resistant apron or other impervious clothing if necessary.

Hygiene Measures

Wash hands after handling.

Section9: Physical and Chemical Properties

(a) Appearance (physical state, color, etc.)

```
Form
                   : Liquid
  Colour
                   : White
                (b:slight
                )0
                do
                r
                (c:Not available
                0 (
                do
                r
                th
                re
                sh
                ol
                d
(d) pH
                  : 7-9
                (e)Melting
                                  :Not available
                point/freezing
                point
                   (degrees
                centigrade)
(f)Initial boiling
                       point
                               and: Not available
boiling range
```

Physical state : Liquid

```
(g:Not available
               )F
               1a
               sh
               ро
               in
               t
(h) Evaporation Rate (Butyl
                           :Not available
Acetate = 1)
(i)Flammability
                      :Not flammable
(solid, gas)
(j)Upper/lower flammability or
                                       : Upper Not applicable Lower Not applicable
explosive limits
(k) Vapor Pressure (Pa) : Not available
(1) Vapor Density
                      : Not available
(AIR=1)
(m) Relative density
                    : 1.16
(n) Solubility (ies)
                                   dispersible
                  Water
               Solubility (g/L)
(o)Partition coefficient: n-
                                  : Not available
octanol/water
(p) Auto-ignition
                         : Not available
temperature
(q) Decomposition temperature (degrees
                                      : Not available
centigrade)
```

(r)Viscosity

(Pa⋅s) :



Date Prepared : Aug/24/2018 Date Modified : Aug/24/2018 Date Printed : March/25/2019

Section10 : Stability and Reactivity

Section11: Toxicological Information

Decomposition products will not occur.

(a) Information on the likely routes of exposure (inhalation, ingestion, skin and eye contact)

ingestion, skin, inhalation, eye contact

- (b) Symptoms related to the physical, chemical and toxicological characteristics Not available
- (c)Delayed and immediate effects and also chronic effects from short- and long-term exposure

```
Acute Toxicity

Acute Oral Toxicity (LD50) :
```

```
5000 or over [mg/kg] (Rat) (OECD TG 423)
       Acute Dermal Toxicity :
                              Not available
       Acute Inhalation Toxicity :
       Not available
      Local effects
        Acute Skin Irritation(PII) :
                              1.0 or below
                                           (OECD TG 404)
        Acute Eye Irritation:
                              Non-irritant (OECD TG 405)
      Sensitization
        Acute Allergenic Effects:
       0 % (Mouse) (OECD TG 429)
    Mutagenicity
                           : Negative (Ames test)
    Reproduction Toxicity : Does not contain substances listed as hazardous to reproductive health.
                           :Not available.
    Teratogenic
  (d) Numerical measures of toxicity (such as acute toxicity estimates)
     Not available
  (e) Whether the hazardous chemical is listed in the National Toxicology Program (NTP)
     Report on Carcinogens (latest edition) or has been found to be a potential carcinogen
     in the International Agency for Research on Cancer (IARC) Monographs (latest edition), or
by OSHA.
```

Titanium dioxide contained in this product is classified to Group 2B of IARC as the result of inhalation test in use of rat.

This is due to the fact that rat alone showed lung tumor in the animal experiment under very high concentration.

During a normal use of this product, design of the cartridge proves it impossible to have powder titanium dioxide released to the air.

Intake from the mouth and skin does not show carcinogenicity., Titanium dioxide contained in this product are classified to Group 2B of IARC as the result of inhalation test in use of rat. But oral/skin test does not show carcinogenicity.

During a normal use of this product, it impossible to have powder titanium dioxide released to the air.

Section12: Ecological Information

Mobility : No data are available on the adverse effect one environment.

Persistence/Degradabil : Not available

ity

Bioaccumulation : Not available

Ecotoxicity

Acute Toxicity for Fish :>100mg/1/96hr

(LC50)

Acute Toxicity for Daphnia :>100mg/1/48hr

(EC50)

Algae Inhibition Test (IC50) :>100mg/1/72hr



Date Prepared : Aug/24/2018 Date Modified : Aug/24/2018 Date Printed : March/25/2019

Section13 : Disposal Consideration

General information:

Dispose of waste and residues in accordance with local authority requirements Disposal methods:

Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal. Confirm disposal procedures with local regulations.

Precautions

Section14: Transport Information

International Regulations

Land Transport

RID/ADR : Not applicable

DOT 49 CFR : Not applicable

ADNR : Not applicable

Sea Transport

IMDG Code : Not applicable

Air Transport

ICAO-TI/IATA-DGR : Not applicable

UN Number : Not applicable
Class : Not applicable

Specific Precautionary Transport Measures and Conditions

Avoid direct sunlight in quality.; Do not keep this over 35 degrees centigrade.

Section15: Regulatory Information

Regulations

```
US Information
 Information on the label: Not required
 TSCA (Toxic Substances Control Act) :
       This product complies with all applicable rules and regulations under TSCA.
 SARA (Superfund Amendments and Reauthorization Act) Title III
 313 Reportable Ingredients : Regulated
 California Proposition 65: Not regulated
Canada Information
 WHMIS Controlled product : Not a controlled product
EU Information
 Information on the label ((EC) No.1272/2008))
  Symbol & Indication : Not required
  R-Phrase : Not required
  S-Phrase: Not required
 (EU) No. 1907/2006 Annex XVII
  This product complies with applicable rules and regulations under (EU) No. 1907/2006 Annex
  XII
```

Date Prepared : Aug/24/2018 Date Modified : Aug/24/2018 Date Printed : March/25/2019



Section16: Other Information

Explanation of Hazardous Materials Identification System [HMIS]& National Fire Protection Association [NFPA] Hazard Rating Systems:

Both the HMIS and NFPA systems use number from "0" to "4" to show the degree of hazard in an uncontrolled situation:

0=Minimum Hazard 1=Slight Hazard 2=Moderate Hazard 3=Serious Hazard 4=Severe Hazard Colors may also be used in both systems:

Blue=Health Hazard **Red**=Fire Hazard **Yellow**=Reactivity Hazard **White**=Indicate a special hazard

HMIS will specify any Personal Protective Equipment regired [PPE],

NFPA will specify OX(oxidizer), Acid(acid), ALK(Alkali), COR(Corrosive), W(use no water), xx(Radioactive).

Literature References:

ANSI Z400.1-1993

ISO 11014-1

Commission Directive 91/155/EEC

IARC (1996) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans,

Vol.65, Printing Process and Printing Inks, Carbon Black and Some Nitro Compounds", Lyon, pp149-261

H. Muhle, B. Bellman, O. Creutzenberg, C. Dasenbrock, H. Emst, R. Kilpper, J. C. MacKenzie,P. Morrow, U. Mohr, S. Takenaka and R. Mermelstein (1991) "Pulmonary Response to Toner upon Chronic Inhalation Exposure in Rats" Fundamental and Applied Toxicology 17, pp280-299

IARC (2008) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol. 93"

NIOSH CURRENT INTELLIGENCE BULLETIN "Evaluation of Health Hazard and Recommendation for Occupational Exposure to Titanium Dioxide DRAFT"

ACGIH-TLV : Threshold Limit Values for Chemical Substances and Physical Agents

and Biological Exposure Indices

OSHA Z-Tables : US Department of Labor, 29CFR Part 1910 , Tables Z-1, Z-2, and Z-3

NTP (USA) : US Department of Health and Human Services National Toxicology

Program Annual Report on Carcinogens

DFG-MAK (GER) : DFG List of MAK and BAT Value

Symbol (EC) : Regulation (EC) No. 1272/2008 91/155/ EEC : EU Directive 91/155/ EEC

CLP (EC) No. 1272/2008 : Regulation (EC) No. 1272/2008 of the European Parliamant and of the

Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directive 67/548/EEC and 1999/45/EC, and amending Regulation

(EC) No. 1907/2006

(EC) No. 689/2008 : EU. Regulation EC No. 689/2008, Annex 1

WHMIS Controlled : Canada Workplace Hazardous Information System

product

OELs-TWA (Australia) : Guidance Note on the Interpretation of Exposure Standards for

Atmospheric Contaminants in the Occupational Environment [NOHSC:

3008 (1995)]

Abbreviations:

OSHA PEL PEL (Permissible Exposure Limit) under Occupational Safety and Health Act

ACGIH-TLV TLV (Threshold Limit Values) under American Conference of Governmental

Industrial Hygienists

REACH EC)No.1907/2006:Council Regulation concerning the Registration, Evaluation,

Authorization and Restriction of Chemicals

SVHC Substances of Very High Concern
ECHA The European Chemicals Agency

DFG-MAK MAK (Maximale Arbeitsplatz Konzentrationen) by Deutsche Forschungs

Gemeinschaft

RoHS Restriction of the use of certain Hazardous Substances in Electrical and

Electronic Equipment

TWA Time Weighted Average

IARC International Agency for Research on Cancer

NTP National Toxicology Program

WHMIS Workplace Hazardous Information System

NOHSC National Occupational Health and Safety Commission Act 1985

Disclaimer(S)

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of Ricoh USA, Inc

It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process.

Ricoh USA, Inc assumes no legal responsibility for use or reliance upon this information.