Direct to Garment Printer



Metallic

RICOH Ri 1000



Hoodies

RICOH Ri 1000

Faster Speeds, Higher Image Resolution, and Smarter Technology

The versatile RICOH Ri 1000 offers quick print speeds and crisp, vibrant graphics. An ideal solution for new businesses, print shops looking to expand their offerings, and e-commerce businesses with mid-volume production.

Higher Productivity

Discover the shortest route from design to print. With the included ColorGATE and premium advanced RIP software options, the RICOH Ri 1000 prints full-color graphics in less than 28 seconds.*

Ease & Versatility

Quick-change platen options save time while expanding your product offerings. Simply swap and print. No screwdrivers or special tools required.

High Value, Quick ROI

Launching or expanding your apparel printing business has never been easier. Get an impressive set of features at an affordable price that fits your budget to help you achieve ROI quickly.

Walk-Up Ready

Intelligent auto clean and automatic white ink agitation ensure the machine is ready to print whenever you are.



^{*} Speed test performed using Speed Wide setting on 10" x 8" print on white garment.

High Performance | Excellent Value

Get even more for less. With higher image quality, more accurate colors, and automated setup and maintenance, the RICOH Ri 1000 easily outperforms its competition

High-Performance Print Heads

The RICOH Ri 1000 is equipped with genuine Ricoh print heads designed for speed, precision, and durability. The result is gorgeous, high-resolution print quality and minimized maintenance.

Overhead Viewport

Monitor prints from beginning to end. Top window design allows you to view your print job in real time.

Interactive Touchscreen With Smart Alerts

Spacious 7" touchscreen boasts a vibrant, full-color display with upgraded graphical interface, intuitive controls, and a built-in Interactive Operation Guide that provides smart alerts and maintenance reminders.



Quick-Change Platens

Changing platens is a snap. Easily swap among different platen options for maximum versatility with virtually no downtime between setups.

Sharp, Vibrant Images

Wow your customers with eye-popping prints. The RICOH Ri 1000 offers brighter, more accurate colors and higher image resolution up to 1200 x 1200 dpi.

Easy Table Adjustment

Quickly switch from printing on a thin garment to a thick garment, thanks to convenient optical sensor technology and precise table height adjustment. Dressable platens provide hassle-free loading and garment protection.

RICOH Ri 1000 SYSTEM SPECIFICATIONS

General Specifications

Printable Area Up to 16" x 19.6" / 40.6 cm x 49.8 cm

with optional large platen

Print Head Technology Ricoh piezo-electric drop-on-demand

inkjet

Ink Chambers/Nozzles 4 Ricoh print heads

per Chamber 8 Channels/192 nozzles per channel

Typical Print Speeds, 10" x 8" Graphic, Light Garment

Ink

- Speed Print 28 seconds - Fine Print 42 seconds

Speed: 600x600 dpi/4 pass **Resolution Settings**

Fine: 600x600 dpi/8 pass

Super Fine: 1200x1200 dpi/16 pass Genuine Ricoh-approved direct to

garment water-based pigmented

CMYK and white ink

Advanced closed-loop delivery system; Ink Delivery System

Auto ink circulation system for white

channels

Printable Substrates 100% cotton and high-cotton blends;

100% light poly, up to 50/50 dark poly, wood and canvas. Hats, shoes and other extended media options coming

Table Height Adjustment Precision manual table height

adjustment up to 1.2" / 3.0 cm

Maintenance Features Precise ink monitoring, auto ink

> maintenance system, automated print head cleaning, power purge system to help fill and remove ink from system

59°F/15°C to 90°F/32°C, **Operating Environment**

Humidity 45-80% RH, non-condensing humidifier recommended

Connectivity Supports USB drive and Ethernet

Electrical Requirements 100/120VAC 50-60Hz, 0.65A max, 70 watts

Dimensions 18.9"H x 52.2"L x 33.9"W

Weight 242.5 lbs (110 kg)

Curing Temperatures and Times - Heat Press

(Conveyer Times Vary)

Light shirt (CMYK only): 356°F/180°C,

40 seconds

Dark shirt (white ink): 330°F/165°C,

90 seconds

Pretreatment Genuine Ricoh-approved pretreatment

formulas. Use included HVLP Wagner power sprayer or automatic sprayer in a

separate room from your printer

Optional Tables

Standard Table Medium (Included) 12.6" x 18"

32 cm x 45.7 cm

Optional Platens

16" x 19.6" Large

40.6 cm x 49.8 cm

Small 10.5" x 13"

26.6 cm x 33 cm

More options available soon.

ColorGATE PS10

SYSTEM REQUIREMENTS

Recommended Graphics

Applications

PhotoShop/Illustrator

CorelDraw

Compatible File Formats

TIFF, PNG, JPG, PDF,

PSD, AI, BMP

Required Operating System Windows 7 and later (Pro, Enter-

prise), Microsoft Windows Server 2008 R2, 2012, 2016, Mac OS X 10.5.2 or later with Parallels Desktop 4.0 or

Minimum Processor and

Memory

Intel Pentium 4 / AMD Athlon 64

3 GHz, 4GB RAM

Computer Storage

10 GB hard drive space

Minimum Monitor

Resolution

1280 x 1024

RICOH imagine. change. RicohDTG.com (877) 626-2538